



Industrie Service

EU TYPE-EXAMINATION CERTIFICATE

According to Annex IV, Part A of 2014/33/EU Directive

Certificate No.: EU-BD 1053-1

Notified Body: TÜV SÜD Industrie Service GmbH
Westendstr. 199
80686 Munich - Germany
Identification No. 0036

Certificate Holder: Kendrion INTORQ GmbH
Wülmser Weg 5
31855 Aerzen - Germany

Manufacturer of the Test Sample: Kendrion INTORQ GmbH
Wülmser Weg 5
31855 Aerzen - Germany
(Manufacturer of Serial Production – see Enclosure)

Product: Braking device acting on the shaft of the traction sheave, as part of the protection device against overspeed for the car moving in upwards direction and braking element against unintended car movement

Type: BFK464-25R

Directive: 2014/33/EU

Reference Standards: EN 81-20:2020
EN 81-50:2020

Test Report: EU-BD 881-1, 1093-1 of 2024-02-22

Outcome: The product conforms to the essential health and safety requirements of the mentioned Directive if the requirements of the annex to this EU-type examination certificate are kept.

Date of Issue: 2024-02-28

Achim Janocha
Notified Body LCC



**Annex to the EU-Type Examination Certificate
No. EU-BD 1053-1 of 2024-02-28**



1 Scope of application

1.1 Use as braking device – part of the the protection device against overspeed for the car moving in upwards direction – permissible brake torques and tripping rotary speeds

1.1.1 Permissible brake torque when the braking device acts on the shaft of the traction sheave while the car is moving upwards

Nominal brake torque [Nm]	Maximum tripping rotary speed of the traction sheave [rpm]
1080	700
1800	600

1.1.2 Maximum tripping speed of the overspeed governor and maximum rated speed of the lift

The maximum tripping speed of the overspeed governor and the maximum rated speed of the lift must be calculated on the basis of the traction sheave's maximum tripping rotary speed as outlined above taking into account traction sheave diameter and car suspension.

$$v = \frac{D_{TS} \times \pi \times n}{60 \times i}$$

v = Tripping (rated) speed (m/s)
 D_{TS} = Diameter of the traction sheave from rope's center to rope's center (m)
 π = 3,14
 n = Rotary speed (rpm)
 i = Ratio of the car suspension

1.2 Use as braking element – part of the protection device against unintended car movement (acting in up and down direction) – permissible brake torques, tripping rotary speeds and characteristics

1.2.1 Nominal brake torques and response times with relation to a brand-new brake element

Intermediate values can be interpolated

Minimum brake torque* [Nm]	Maximum brake torque* [Nm]	Maximum tripping rotary speed [rpm]	Maximum response times** [ms]		
			t ₁₀	t ₅₀	t ₉₀
2 x 540 = 1080		700	97 / 130	157 / 190	217 / 250
	2 x 900 = 1800	600	53 / 73	93 / 113	133 / 153

Explanations:

* **Nominal brake torque:** Brake torque assured for installation operation by the safety component manufacturer.

** **Response times:** t_x time difference between the drop of the braking power until establishing X% of the nominal brake torque, t₅₀ optionally calculated t₅₀ = (t₁₀ + t₉₀)/2 or value taken from the examination recording

1.2.2 Assigned execution features

Type of powering / deactivation	continuous current / continuous current end
Brake control	serial / parallel
Nominal air gap	0.45 mm
Damping elements	YES
Overexcitation	2-fold non-release voltage

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2 Conditions

- 2.1 Above mentioned safety component represents only a part at the protection device against overspeed for the car moving in upwards direction and unintended car movement. Only in combination with a detecting and triggering component in accordance with the standard (two separate components also possible), which must be subjected to an own type-examination, can the system created fulfil the requirements for a protection device.
- 2.2 The installer of a lift must create an examination instruction to fulfil the overall concept, add it to the lift documentation and provide any necessary tools or measuring devices, which allow a safe examination (e. g. with closed shaft doors).
- 2.3 The manufacturer of the drive unit must provide calculation evidence that the connection traction sheave – shaft – brake disc and the shaft itself is sufficiently safe, if the brake disc is not a direct component of the traction sheave (e. g. casted on). The shaft itself has to be statically supported in two points.
The calculation evidence must be enclosed with the technical documentation of the lift.
- 2.4 The setting of the brake torque has to be secured against unauthorized adjustment (e. g. sealing lacquer).
- 2.5 The identification drawing no. 5023216 (page 3 of 3), 5023968 (page 3 of 3) or 5032467 (page 3 of 3) including stamp dated 2024-02-22 shall be included to the EU-type examination for the identification and information of the general construction and operation and distinctness of the approved type.
- 2.6 The EU-type examination certificate may only be used in combination with the corresponding annex and enclosure (List of authorized manufacturer of the serial production). The enclosure will be updated immediately after any change by the certification holder.

3 Remarks

- 3.1 In the scope of this type-examination it was found out, that the brake device also functions as a brake for normal operation, is designed as a redundant system and therefore meets the requirements to be used also as a part of the protection device against overspeed for the car moving in upwards direction and as braking element as part of the protection device against unintended car movement.
- 3.2 In the scope of this type-examination, it was determined, that the braking device was designed without a switching status control to evaluate the position of the anchor plates.
The brakes should be monitored as follows
- a. through microswitches or proximity switches on both brakes that are connected to the lift control, or
 - b. through a built-in brake monitoring system of the lift control to ensure the correct opening and closing of both brakes before each start or stop of the elevator, or
 - c. through an automatic system specified by the lift manufacturer to check or ensure the correct braking torque. This test procedure must be carried out at least once daily.
- 3.3 Checking whether the requirements as per section 5.9.2.2 of EN 81-20:2020 (D) have been complied with is not part of this type examination.
- 3.4 Other requirements of the standard, such as reduction of brake moment respectively brake force due to wear or operational caused changes of traction are not part of this type examination.
- 3.5 This EU-type examination certificate was issued according to the following standards:
- EN 81-20:2020, part 5.6.6.11, 5.6.7.13
 - EN 81-50:2020, part 5.7 and 5.8
- 3.6 A revision of this EU-type examination certificate is inevitable in case of changes or additions of the above-mentioned standards or of changes of state of the art.

**Enclosure to the EU-Type Examination Certificate
No. EU-BD 1053-1 of 2024-02-28**

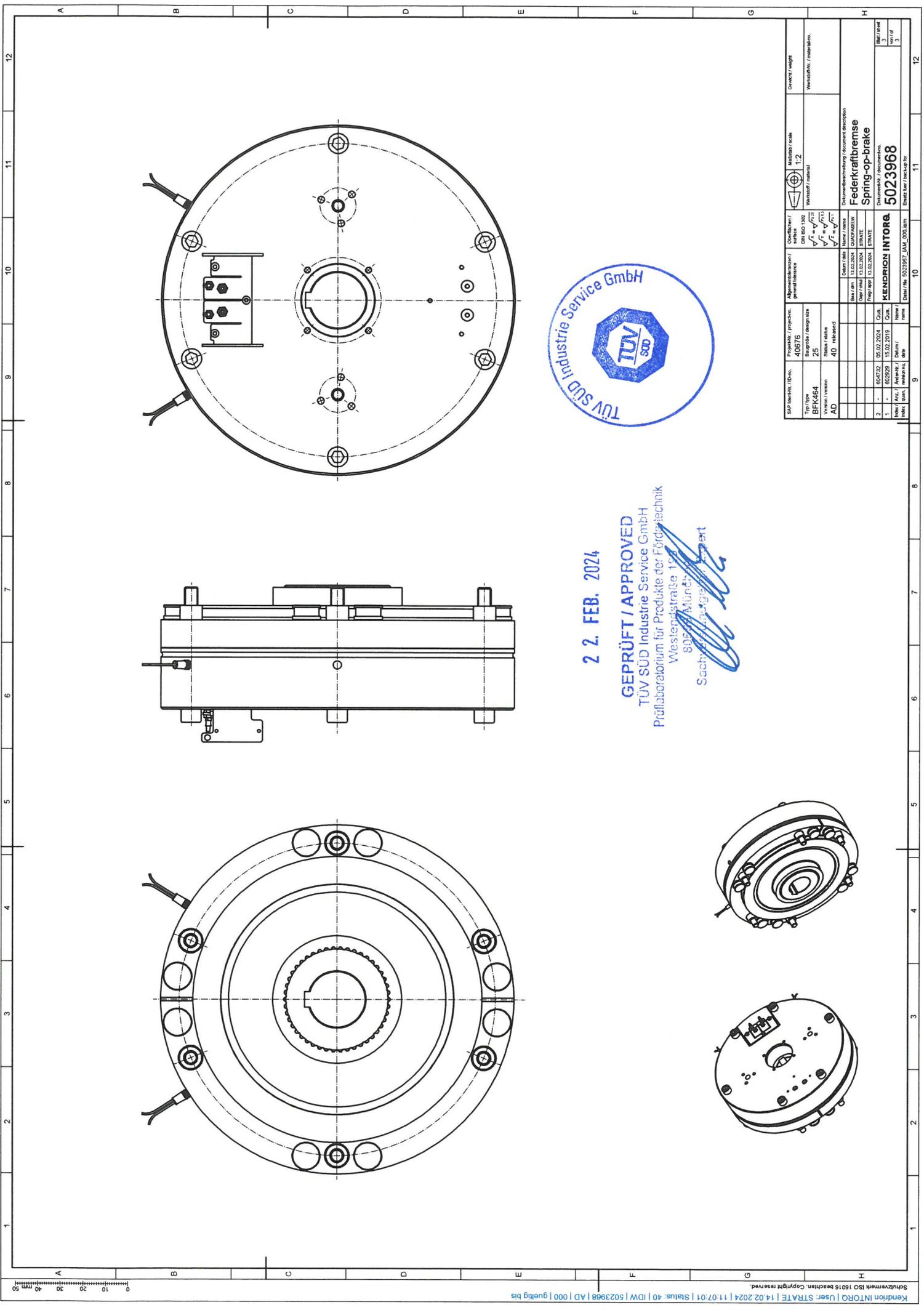


Authorised Manufacturer – Production Sites (valid from: 2024-02-07):

Company Kendrion INTORQ GmbH
Address Wülmser Weg 5
31855 Aerzen - Germany

Company Kendrion (China) Co., Ltd.
Address No. 10 Huipu Road, Suzhou Industrial Park,
215021 Suzhou, P.R. China

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2 2. FEB. 2024
GEPRÜFT / APPROVED
 TÜV SÜD Industrie Service GmbH
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 Westendstraße 10a
 80335 München
 Sachverständigenamt

SÜD-Sachenr./Techn. 40676 Typ/Type BFK464 Version/verh. AD	Projekt / Project 40676 Baugruppe / design list 25 Status / status 40 released	Abmessungen / Dimensions general tolerance Datum / date 15.02.2024 15.02.2024 15.02.2024	Oberflächen / surface DIN ISO 1302 $\sqrt{Ra} = \sqrt{F12}$ $\sqrt{Rz} = \sqrt{F12}$ $\sqrt{Fz} = \sqrt{F12}$	Material / note 1:12 Werkstoff / material Dokumentierung / document description Federkraftbremse Spring-op-brake	Gewicht / weight Werkstoff / material Dokumentierung / document description KENDRON INTORG 502.3968
Datum / date 15.02.2024 15.02.2024 15.02.2024	Name / name STRATE STRATE STRATE	Name / name KENDRON INTORG 502.3968	Blatt / sheet 3 of 3		